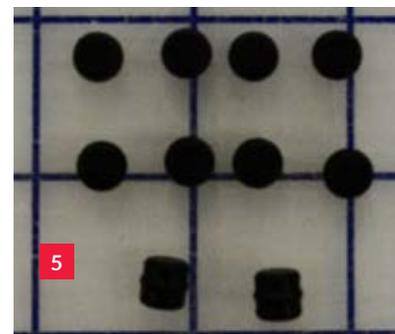


enduraINK™ PRO

One Liter Bag - High Capacity Ink Adapter Setup Guide



Note: These are extras. The ink bags will also have a plug. It is recommended that you change the plug each time you change the ink bag. There will be 10 plugs in the box with the High-Capacity Ink Adapter Kit.

NO.	Name	NO.	Name
1	Ink Labels	4	Smart Chip Card and Plug
2	High-Capacity Ink Pack Adapter	5	Adapter Plugs*
3	enduraINK PRO One Liter Bag		

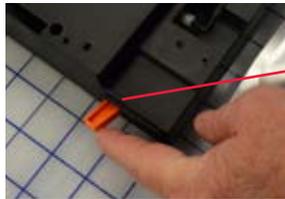
* Adapter plugs can be stored inside the VJ54 or VJ64 maintenance area behind the service door until needed.



Installing Smart Cards

Each one liter ink bag comes with a smart card taped to the back. Slide the smart card into the slot, taking care to guide the card's corners under the tabs, as shown above. Place the card so that the chip is facing toward the narrower end of the adapter kit on the side opposite the Caution label and instructions.

Installing Ink Bags



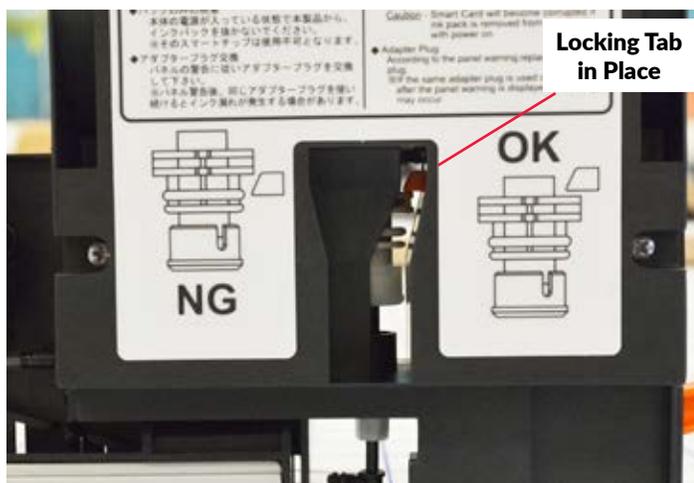
Lock Lever



The top picture shows the orange Lock lever located on the lower rear of the adapter cartridge. Holding the orange tab down opens the inner channel to allow the ink bag to settle into the cartridge, as seen above.



Lower the ink bag into place so that the nozzle of the ink delivery neck fits into the needle. To ensure a good seal, firmly tap the cartridge on a firm surface to make sure it's fully seated. While holding the lock tab down, gently push the bag until the rings on the nozzle are below the locking tab, as seen below.



Locking Tab in Place

If the bag is correctly in place, you will be able to see the orange lock mechanism slotted in just above the rings on the ink delivery neck. This keeps the nozzle seated into the cartridge needle, ensuring a secure connection between the ink and the ink bag and the ink delivery system.

***It is very important to ensure that the tab is in place above the nozzle collars, as indicated in the OK graphic on the cartridge.** Otherwise, the bag may become disconnected from the ink delivery system, allowing air into the lines and interrupting ink flow.

Installing Adapters into Printer



Note: When correctly inserted, the EnduraINK PRO label on the ink bag faces the same side as the caution label. Both the bag label and cartridge label are opposite the smart card.



Remove the original 220ml ink cartridges one at a time, allowing time for the printer to register that the slot is empty with an alarm and a "No Cartridge" message on the control panel.

Then firmly, but carefully insert the appropriate ink adapter cartridge into the empty slot and wait for the printer's control panel to read 'Ready to Print'.

Repeat the process with each cartridge until you have replaced all the 220ml cartridges with ink adapter carts and bags.



The high capacity ink adapter kit comes with a set of five labels: one each for Cyan, Magenta, Yellow, Black, and cleaning (CMYK Cln). After inserting all of the ink adapter cartridges, apply the correct ink label to each adapter, as seen at left, so that there will be no confusion in the future when new ink bags are installed.

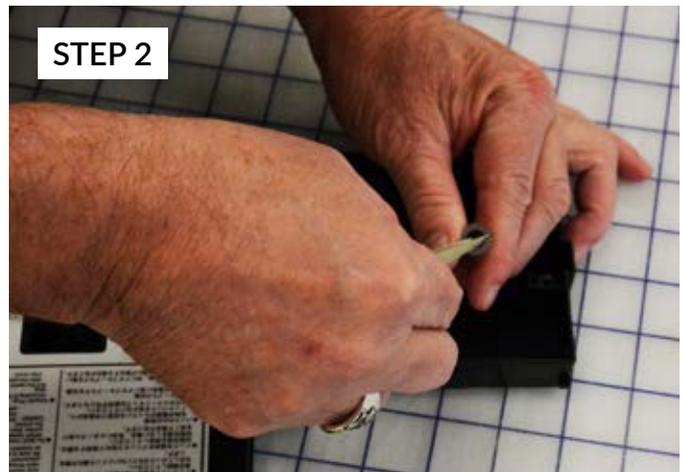
Replacing the Plugs

We suggest that you change the plug whenever you change ink bags. This maintains a good seal in the ink delivery system. Each bag will come with a new plug in the small bag that also holds the smart card.

There are also 10 adapter plugs shipped in the box containing the High Capacity Ink Adapter kit. We highly recommend that you save these for future use. If you like, you can store them in the VJ54 or VJ64 maintenance area. Leave them in a plastic bag and tape them securely to the floor of the service area where they will be readily available. See instructions below for installation of new plugs in the ink adapter.



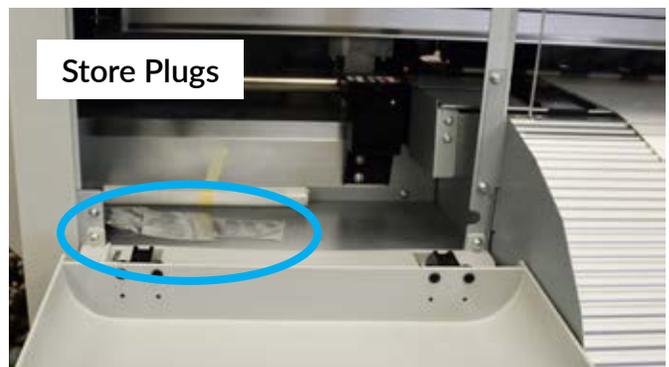
To replace the plug, remove the adapter from the printer and wipe off the excess ink. Then take a fine-tip tool, like tweezers or a precision screwdriver to push the tube connector out.



Lay the adapter sideways gently with the caution label facing upwards. Use the same fine-tip tool to remove the adapter's plug from the tube connector. Take care to the bend the tube connector as little as possible to prevent damage to the tube.



Push the new plug about half way into the tube connector. Then, while pressing the choke valve lever, push the plug in completely. Install the tube connector back to the ink adapter tabs securely.



Open the maintenance door and tape the bag down. It's on bottom tray of this area. This a convenient location for storing extra plugs for your adapter.